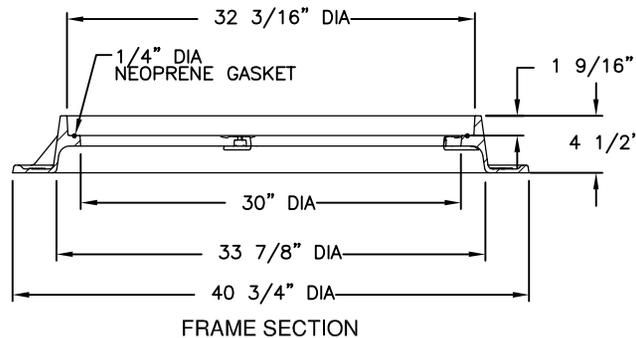
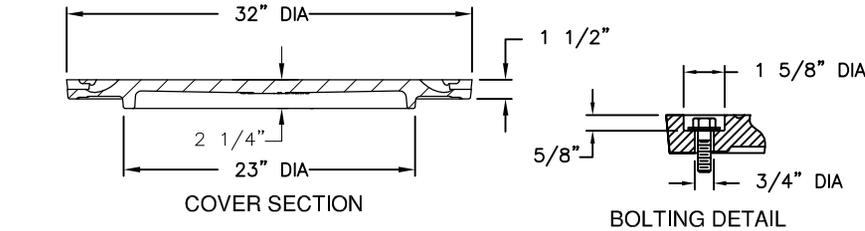
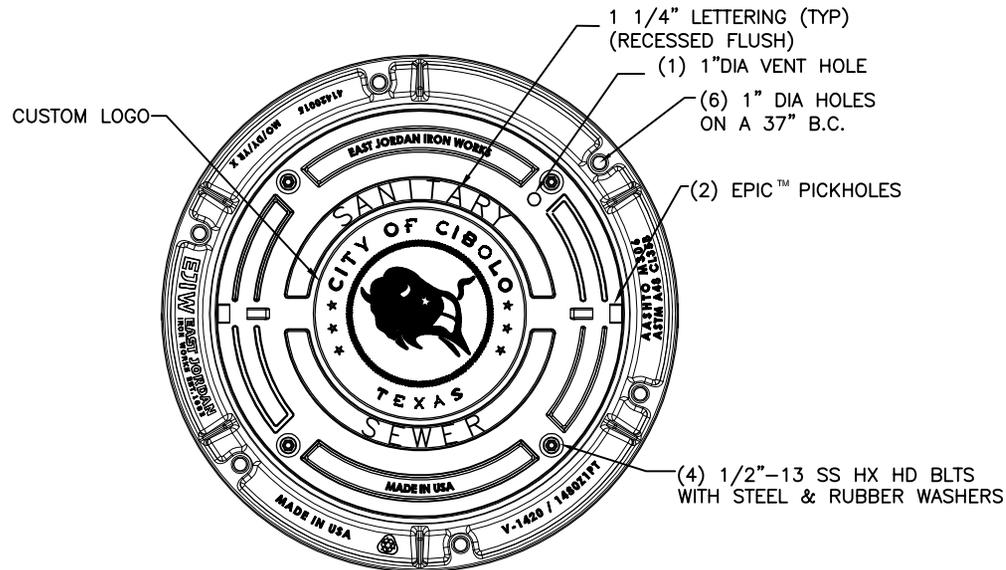


# V1430CPT/V1420 ASSEMBLY



## PRODUCT NUMBER

41430012B01

## DESIGN FEATURES

### MATERIALS

FRAME-GRAY IRON  
ASTM A48 CL35B  
COVER-GRAY IRON  
ASTM A48 CL35B

DESIGN LOAD  
HEAVY DUTY

COATING  
UNDIPPED

√ DESIGNATES MACHINED SURFACE

## SPECIAL FEATURES

## ALTERNATE OPTIONS

## REFERENCE INFORMATION

41430012  
41420015

## DRAWING DETAILS

ORIGINAL DRAWING: GAD 07/08/09

REVISED BY: SBB 12/07/10

Corporate  
Headquarters  
301 Spring Street  
PO Box 439  
East Jordan, MI  
49727-0439  
800.874.4100



Call Today for  
More Information

800.626.4653

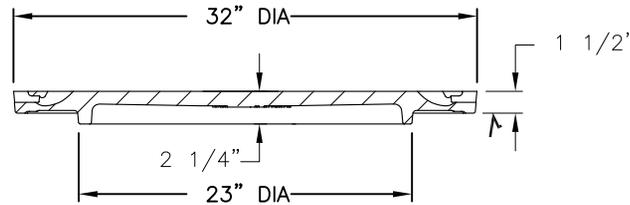
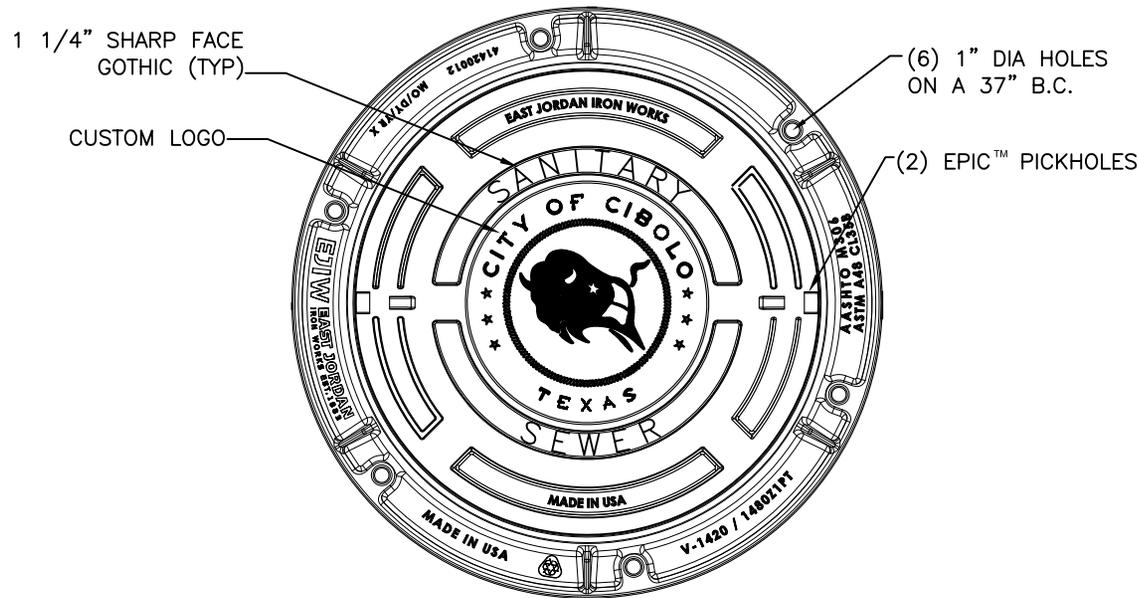
**EJIW EAST JORDAN**  
IRON WORKS EST 1883  
WE COVER YOUR INFRASTRUCTURE

www.ejiw.com  
MADE IN THE USA

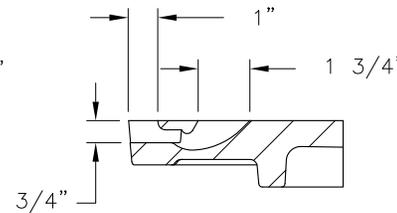
- Weights (lbs./kg.), dimensions (inches/mm.), and drawings provided for your guidance.
- We reserve the right to modify specifications without prior notice.
- Uncontrolled distribution.

CONFIDENTIAL: This drawing is the property of East Jordan Iron Works, Inc., and embodies confidential information, registered marks, trade secret information, and/or know how that is the property of East Jordan Iron Works, Inc. ©Copyright 2009 East Jordan Iron Works, Inc.

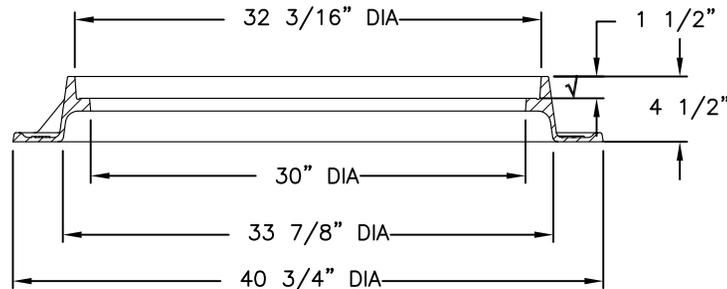
# V1420 V1430 Assembly



COVER SECTION



PICKHOLE DETAIL



FRAME SECTION

## Product Number

41430013A01

## Design Features

- Materials
- Frame
- Gray Iron (CL35B)
- Cover
- Gray Iron (CL35B)

- Design Load
- Heavy Duty
- Open Area
- n/a
- Coating
- Undipped
- √ Designates Machined Surface

## Certification

- ASTM A48
- 
- 
- Country of Origin: USA

## Major Components

41420012  
41430013

## Drawing Revision

12/05/2008 Designer: GAD  
08/01/2013 Revised By: DAE

## Disclaimer

Weights (lbs./kg) dimensions (inches/mm) and drawings provided for your guidance. We reserve the right to modify specifications without prior notice.

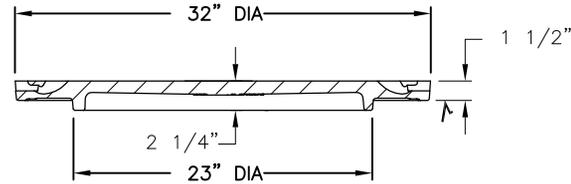
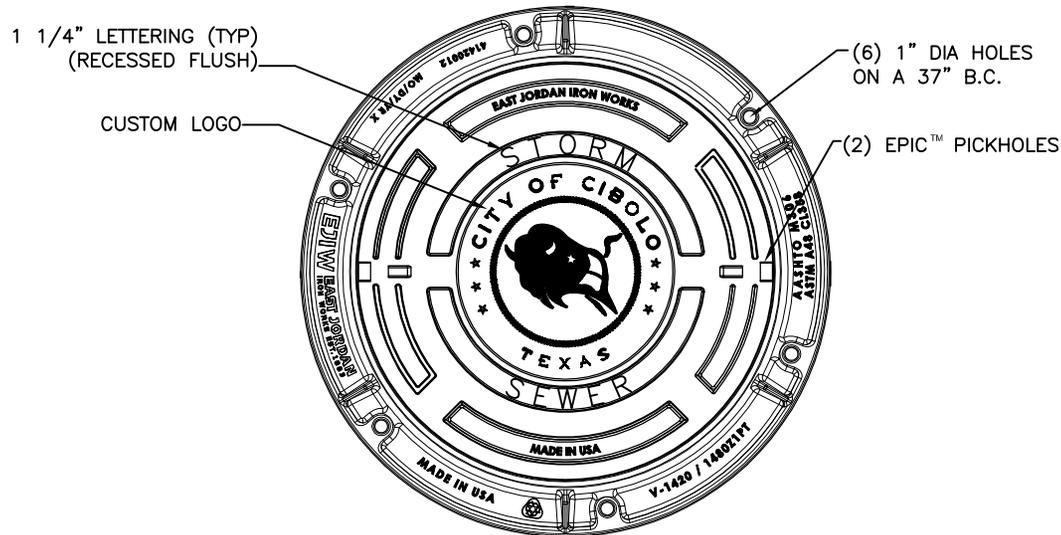
CONFIDENTIAL: This drawing is the property of EJ GROUP, Inc., and embodies confidential information, registered marks, patents, trade secret information, and/or know how that is the property of EJ GROUP, Inc. Copyright © 2012 EJ GROUP, Inc. All rights reserved.

## Contact

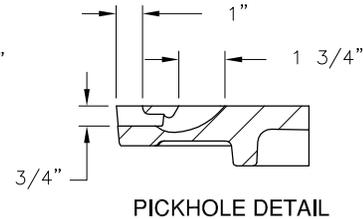
800 626 4653  
ejco.com



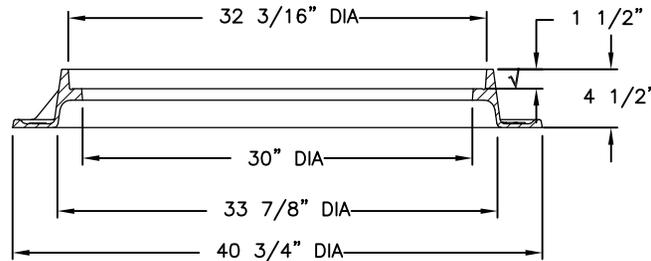
# V1430A/V1420/1480Z1 ASSEMBLY



COVER SECTION



PICKHOLE DETAIL



FRAME SECTION

## PRODUCT NUMBER

41430015A01

## DESIGN FEATURES

### MATERIALS

FRAME-GRAY IRON  
ASTM A48 CL35B

COVER-GRAY IRON  
ASTM A48 CL35B

DESIGN LOAD  
HEAVY DUTY

COATING  
UNDIPPED

√ DESIGNATES MACHINED  
SURFACE

## SPECIAL FEATURES

## ALTERNATE OPTIONS

## REFERENCE INFORMATION

41420012  
41430015

## DRAWING DETAILS

ORIGINAL DRAWING: GAD 12/05/08

REVISED BY: SBB 12/07/10

Corporate  
Headquarters  
301 Spring Street  
PO Box 439  
East Jordan, MI  
49727-0439  
800.874.4100



Call Today for  
More Information

800.626.4653

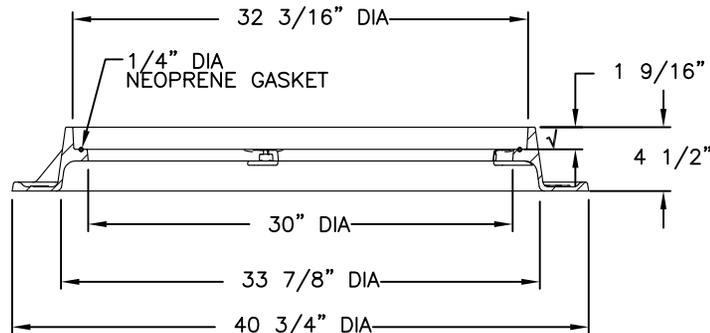
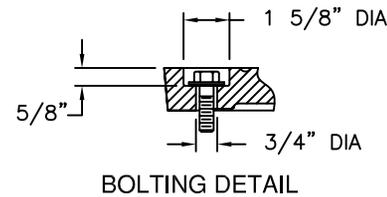
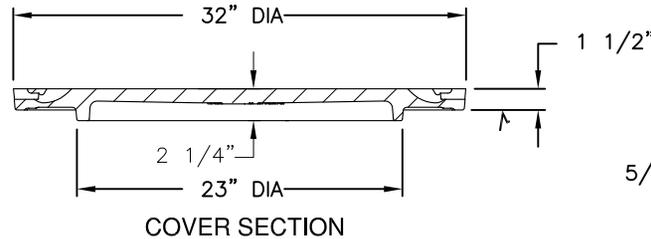
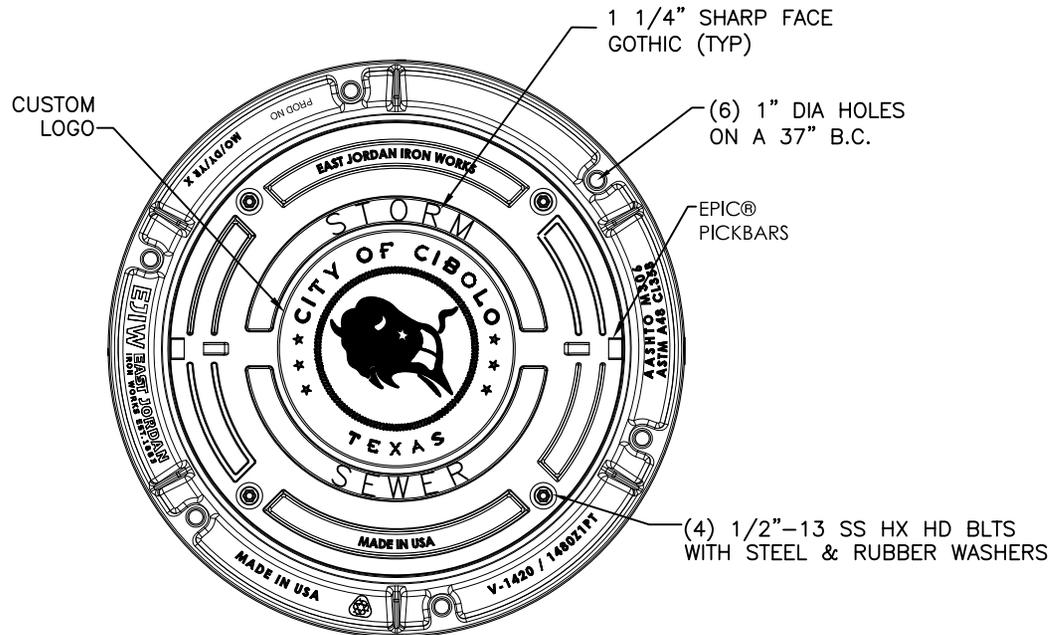
**EJIW EAST JORDAN**  
IRON WORKS EST 1883  
WE COVER YOUR INFRASTRUCTURE

www.ejiw.com  
MADE IN THE USA

- Weights (lbs./kg.), dimensions (inches/mm.), and drawings provided for your guidance.
- We reserve the right to modify specifications without prior notice.
- Uncontrolled distribution.

CONFIDENTIAL: This drawing is the property of East Jordan Iron works, Inc., and embodies confidential information, registered marks, trade secret information, and/or know how that is the property of East Jordan Iron Works, Inc. ©Copyright 2009 East Jordan Iron Works, Inc.

# V1420 V1430 Assembly



**Product Number**  
41430016W01

**Design Features**

- Materials
  - Frame  
Gray Iron (CL35B)
  - Cover  
Gray Iron (CL35B)

- Design Load  
Heavy Duty
- Open Area  
n/a
- Coating  
Undipped
- √ Designates Machined Surface

**Certification**

- ASTM A48
- 
- 
- Country of Origin: USA

**Major Components**

- 41420015
- 41430016

**Drawing Revision**

- 07/08/2009 Designer: GAD
- 8/1/2013 Revised By: DAE

**Disclaimer**

Weights (lbs./kg) dimensions (inches/mm) and drawings provided for your guidance. We reserve the right to modify specifications without prior notice.

CONFIDENTIAL: This drawing is the property of EJ GROUP, Inc., and embodies confidential information, registered marks, patents, trade secret information, and/or know how that is the property of EJ GROUP, Inc. Copyright © 2012 EJ GROUP, Inc. All rights reserved.

**Contact**

800 626 4653  
ejco.com